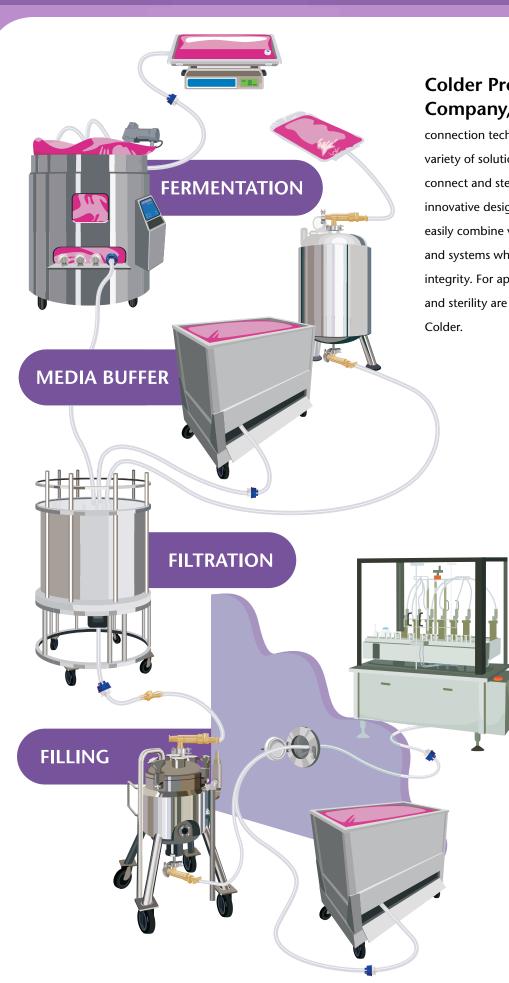


CONNECTION SOLUTIONS for **BIOPHARMACEUTICAL** PROCESSES

For applications where reliability and sterility are a must, Connect with Colder.

1. The

APPLICATIONS



Colder Products

Company, the leader in single-use connection technology, offers a wide variety of solutions including sterile connect and sterile disconnect. Our innovative designs offer flexibility to easily combine various components and systems while maintaining product integrity. For applications where reliability and sterility are a must, Connect with

PAGE | DESCRIPTION

	4	AseptiQuik [®] : Provides a quick and easy sterile connection, even in non-sterile environments. Material: Polycarbonate Termination Sizes: 3/8" (9.5mm) HB, 1/2" (12.7mm) HB and 3/4" sanitary
	7	AseptiQuik [®] DC: All-in-one single-use connection technology offering both a sterile connect and a sterile disconnect. Material: Polycarbonate Termination Sizes: 1/4" HB, 3/8" HB and 1/2" HB (6.4mm, 9.5mm, 12.7mm)
INTRO CHIM	10	HFC39: Features sterile disconnect functionality with automatic shutoff valve, preventing external organisms from entering the media flow path upon disconnection. Material: Polysulfone Termination Sizes: 1/4" HB, 3/8" HB and 1/2" HB
	12	Steam-Thru [®] Connections: Allow quick and easy sterile connection via SIP between biopharmaceutical processing equipment and disposable bag and tube assemblies. Material: Polysulfone Termination Sizes: 3/8" (9.5mm) HB to 1/2" (12.7mm) HB
	16	AseptiQuik® STC: Allows an AseptiQuik sterile connection to be steamed on to stainless equipment via SIP. Material: Polycarbonate and polysulfone
	19	MPC: Easy-to-use and secure connection for critical fluid applications; includes pressure sealing caps and plugs with optional locking sleeves. Material: Polycarbonate and polysulfone Tubing ID Sizes: 1/8" to 3/8" (3.2mm to 9.5mm)
	22	MPX: Larger flow easy-to-use and secure connection for critical fluid applications; includes pressure sealing caps and plugs with optional locking sleeves. Material: Polycarbonate and polysulfone
	24	Back-to-Back Body Adapters: Allow end users to connect off- the-shelf single-use systems that may feature two male insert connections at the end of the tubing. Material: Polycarbonate and polysulfone
	25	Sanitary Series: Attaches directly to 3/4", 1" and 1-1/2" sanitary terminations to provide greater flexibility for integrating components into single-use or hybrid process systems. Material: Polysulfone Termination Sizes: 3/4", 1" and 1-1/2" sanitary
	26	SaniQuik TM : Integral sanitary termination attaches to hard-plumbed systems with tri-clover clamps; permits quick and easy connection to single-use bag systems, manifolds or tube sets. Material: 316L stainless steel
	27	MPU: Larger flow twist-to-connect design features easy-to-use locking mechanism that guards against accidental disconnects. Material: Polysulfone Tubing ID Sizes: 3/4" (19.1mm)
		LEGEND Straight- Single Double Non-Spill Through Shut-Off Shut-Off

TABLE OF CONTENTS

AseptiQuik® Connectors provide quick and easy sterile connections, even in non-sterile environments. AseptiQuik's "CLICK-PULL-TWIST" design enables users to transfer media easily with less risk of operator error. The connector's robust design provides reliable performance without the need for clamps, fixtures or tube welders. Biopharmaceutical manufacturers can make sterile connections with the quality and market availability they expect from the leader in single-use connection technology.

Features

* pending

CLICK-PULL-TWIST design

Membrane pull tabs

Robust construction

Integrated lock ring

Colder Click

Market availability

Benefits

Intuitive three-step connection process reduces risk of operator error Ensure simultaneous and secure removal of both membranes Repeatable and reliable performance with no additional hardware required Secures final connection preventing disassembly Audible confirmation of completed assembly steps Open access through multiple supply chain partners

Specifications

Pressure: Up to 60 psi, 4.1 bar

Temperature: 39°F to 104°F (4°C to 40°C)

Typical Flow Rate: $C_v = 14.4 \text{ max}$

Sterilization:

Gamma: Up to 50kGy irradiation **Autoclave High Temp (HT) Version:** Up to 266°F (130°C) for 30 minutes

Termination Sizes: 3/8" (9.5mm) and 1/2" (12.7mm) ID hose barb, and 3/4" sanitary

Materials:

Main Components: Polycarbonate (white), USP Class VI, ADCF

Lock Ring: Polycarbonate (blue), USP Class VI, ADCF

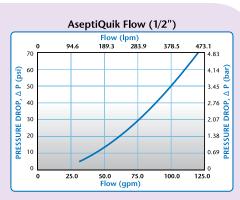
Pull Tabs: Polycarbonate (blue, standard version), USP Class VI, ADCF

Polycarbonate (white, HT version), USP Class VI, ADCF

Caps: Polypropylene (clear), USP Class VI, ADCF

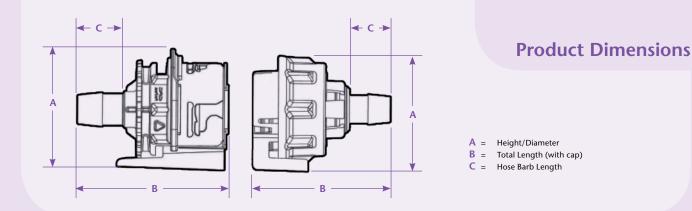
Seals: Silicone (clear), platinum-cured, USP Class VI, ADCF

Membrane: Polyethylene (standard version), USP Class VI, ADCF Hydrophobic polyethersulfone (HT version), USP Class VI



This graph is intended to give you a general idea of the performance of the product.

Visit us at www.colder.com/aseptiquik or call 800-444-2474 for more information.



Coupling Bodies

POLYCARBONATE with Blue Pull Tabs

TERMINATION	PART NO.	FLOW	Α	В	С	
3/8" HOSE BARB	AQC17006	.34	2.36 (59.9)	2.74 (69.6)	0.65 (16.5)	
1/2" HOSE BARB	AQC17008	.50	2.36 (59.9)	2.95 (74.9)	0.89 (22.6)	
3/4" SANITARY	AQC33012	.50	2.36 (59.9)	2.73 (69.3)	0.70 (17.8)	1202

Coupling Bodies - High Temperature

POLYCARBONATE with White Pull Tabs

					with white Pu	
TERMINATION	PART NO.	FLOW	А	В	С	
3/8" HOSE BARB	AQC17006HT	.34	2.36 (59.9)	2.74 (69.6)	0.65 (16.5)	
1/2" HOSE BARB	AQC17008HT	.50	2.36 (59.9)	2.95 (74.9)	0.89 (22.6)	
3/4" SANITARY	AQC33012HT	.50	2.36 (59.9)	2.73 (69.3)	0.70 (17.8)	

Coupling Inserts

POLYCARBONATE with Blue Pull Tabs

TERMINATION	PART NO.	FLOW	A	В	C	
3/8" HOSE BARB	AQC22006	.34	2.50 (63.5)	2.90 (73.7)	0.65 (16.5)	
1/2" HOSE BARB	AQC22008	.50	2.50 (63.5)	2.99 (75.9)	0.89 (22.6)	A second s
3/4" SANITARY	AQC44012	.50	2.50 (63.5)	2.80 (71.1)	0.70 (17.8)	

Coupling Inserts - High Temperature

POLYCARBONATE with White Pull Tabs

	TERMINATION 3/8" HOSE BARB 1/2" HOSE BARB 3/4" SANITARY	PART NO. AQC22006HT AQC22008HT AQC44012HT	FLOW .34 .50 .50	A 2.50 (63.5) 2.50 (63.5) 2.50 (63.5)	B 2.90 (73.7) 2.99 (75.9) 2.80 (71.1)	C 0.65 (16.5) 0.89 (22.6) 0.70 (17.8)	ę
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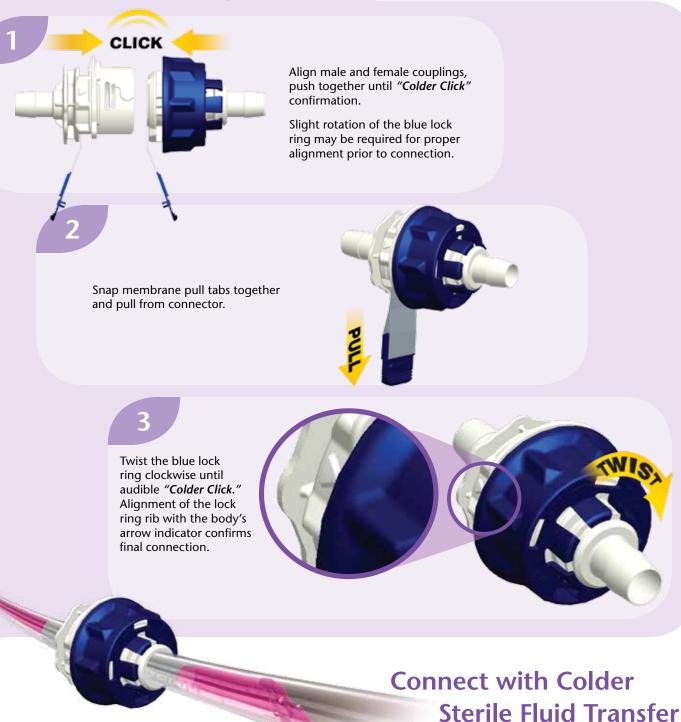


Pre-Assembly Cap Removal





CLICK–PULL–TWIST Assembly Procedure



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AseptiQuik[®] DC Connectors are the first all-in-one single-use connection technology to offer both a sterile connect and sterile disconnect. With the AseptiQuik DC Connector, manufacturers can make a quick and easy sterile connection and disconnection, even in non-sterile environments.

AseptiQuik DC's intuitive "CLICK-PULL-TWIST" design enables users to transfer media easily with less risk of operator error. After transfer is complete, the connector features a simple one-step disconnection that maintains media sterility by preventing external organisms from entering into the media flow path. The connector's robust design and automatic shutoff valves provide reliable performance without the need for sanitary clamps, fixtures or tube welders.

Specifications

Pressure: Up to 60 psi, 4.1 bar

Temperature: 39°F to 104°F (4°C to 40°C)

Sterilization:

Gamma: Up to 50kGy irradiation Autoclave High Temp (HT) Version: Up to 266°F (130°C) for 30 minutes

Termination Sizes:

1/4", 3/8" and 1/2" ID hose barb (6.4mm, 9.5mm and 12.7mm)

Materials:

Main Components: Polycarbonate (white), USP Class VI, ADCF

Lock Ring: Polycarbonate (blue), USP Class VI, ADCF

Pull Tabs:

Polycarbonate (blue, standard version), USP Class VI, ADCF

Polycarbonate (white, HT version), USP Class VI, ADCF

Caps:

Polypropylene (clear), USP Class VI, ADCF

Seals:

Silicone (clear), platinum-cured, USP Class VI, ADCF

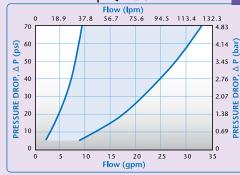
Membrane:

Polyethylene (standard version), USP Class VI, ADCF Hydrophobic polyethersulfone (HT version), USP Class VI

Springs: 316 stainless steel

Mates with standard AseptiQuik halves. • AQCOC Inserts mate with standard AQC Bodies · AQCOC Bodies mate with standard AQC Inserts

AseptiQuik DC Flow



This graph is intended to give you a general idea of the performance of the product.

CLICK-PULL-TWIST design

Simple one-step disconnection

Membrane pull tabs

Robust construction

Colder Click

Features

Market availability

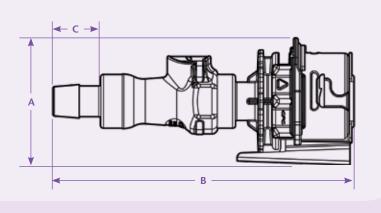
Benefits

Intuitive three-step connection process reduces risk of operator error Maintains media sterility in each half by preventing external organisms from entering the flow path Ensure simultaneous and secure removal of both membranes Repeatable and reliable performance with no additional hardware required Audible confirmation of completed assembly steps Open access through multiple supply chain partners

Product Dimensions

A = Height/Diameter (with cap) B = Total Length (with cap)

- 5 = Total Length (with cap)
- C = Hose Barb Length



Coupling Bodies

POLYCARBONATE with Blue Pull Tabs

	TERMINATION	PART NO.	FLOW	А	В	С
112111	1/4" HOSE BARB	AQCDC17004	1/4"	2.36 (59.9)	5.33 (135.4)	0.60 (15.2)
	3/8" HOSE BARB	AQCDC17006	3/8"	2.36 (59.9)	5.33 (135.4)	0.60 (15.2)
	1/2" HOSE BARB	AQCDC17008	3/8"	2.36 (59.9)	5.62 (142.7)	0.89 (22.6)

Coupling Bodies - High Temperature

POLYCARBONATE with White Pull Tabs

3/8" HOSE BARB AQCDC17006HT 3/8" 2.36 (59.9) 5.33 (135.4) 0.6	60 (15.2) 60 (15.2) 89 (22.6)
---	-------------------------------------

Coupling Inserts

POLYCARBONATE with Blue Pull Tabs

3/8" HOSE BARB AQCDC22006 3/8" 2.50 (63.5) 5.41 (137.4) 0.60 (15	C 0.60 (15.2) 0.60 (15.2) 0.89 (22.6)
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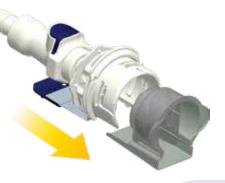
Coupling Inserts - High Temperature

POLYCARBONATE with White Pull Tabs

1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1	TERMINATION	PART NO.	FLOW	Α	В	С
1-11-1	1/4" HOSE BARB	AQCDC22004HT	1/4"	2.50 (63.5)	5.41 (137.4)	0.60 (15.2)
	3/8" HOSE BARB	AQCDC22006HT	3/8"	2.50 (63.5)	5.41 (137.4)	0.60 (15.2)
	1/2" HOSE BARB	AQCDC22008HT	3/8"	2.50 (63.5)	5.70 (144.8)	0.89 (22.6)

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Pre-Assembly Cap Removal



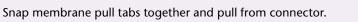


CLICK–PULL–TWIST Assembly Procedure



Align male and female couplings, push together until audible "*Colder Click*" confirmation.

Slight rotation of blue lock ring may be required for proper alignment prior to connection.



Twist the blue lock ring clockwise until audible "Colder Click." Alignment of the lock ring rib with the body's arrow indicator confirms final connection.

The connector is now ready for sterile fluid transfer.

When fluid transfer is finished, press the thumb latch down to complete the sterile disconnection. Both halves will remain sterile. Þ



Specifications

Pressure: Vacuum to 125 psi, 8.6 bar

Temperature: -40°F to 280°F (-40°C to 138°C)

Materials:

Main components:

Polysulfone (amber tint), USP Class VI, ADCF O-rings: Silicone (clear), platinum-cured, USP Class VI, ADCF

Springs: 316 stainless steel

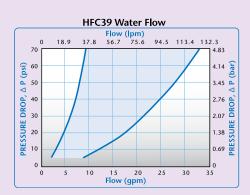
Sterilization:

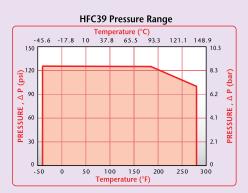
Gamma: Up to 50 kGy irradiation. Sterilize coupled or uncoupled.

Autoclave: Up to 270°F (132°C) for 60 minutes. Up to 25 repetitions for uncoupled units and up to one repetition for coupled units.

Termination Sizes:

1/4", 3/8" and 1/2" ID hose barb (6.4mm, 9.5mm and 12.7mm)





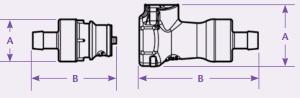
For validation reports, visit www.colder.com/bio and for extractables data, contact info@colder.com

HFC39 Series sterile disconnect couplings

prevent external organisms from entering into the media flow path upon disconnection. Automatic shutoff valves close off the flow path aseptically protecting valuable media while also eliminating the need for pinch clamps and tube welders. The easy-to-use thumb latch design provides a secure, leak-free connection and enables one-hand disconnects.

Features	Benefits
Simple one-step disconnection	Maintains media sterility in each half by preventing external organisms from entering the flow path
Automatic shutoff valves	Stop flow and eliminate need for pinch clamps
Colder Click	Audible confirmation of secure connection
Lightweight	Easy integration with single-use assemblies
BSE/TSE free materials	Meet ADCF requirements

Product Dimensions



A = Height/Diameter

B = Total Length (including valve)

Coupling Bodies POLYSULFONE

									100	100	8
TERMINATION	TUBING SIZE	METRIC EQ.	FLOW	SHUTOFF	Α	В		1	2	1	and a state
IN-LINE	1/4" ID	6.4mm ID	1/4"	HFCD17439M	1.44 (36.6)	2.82 (71.6)	12	× -	15	-	
HOSE BARB	3/8" ID	9.5mm ID	3/8"	HFCD17639M	1.44 (36.6)	2.82 (71.6)	MA				
	1/2" ID	12.5mm ID	1/2"	HFCD17839M	1.44 (36.6)	2.82 (71.6)					

Coupling Inserts

							JULI	UNL	2.24
TERMINATION	TUBING SIZE	METRIC EQ.	FLOW	STRAIGHT THRU	SHUTOFF	А	В		SAM
IN-LINE	1/4" ID	6.4mm ID	1/4"	HFC22439M	HFCD22439M	1.00 (25.4)	2.02 (51.3)	1	2011
HOSE BARB	3/8" ID	9.5mm ID	3/8"	HFC22639M	HFCD22639M	1.00 (25.4)	2.02 (51.3)		
	1/2" ID	12.5mm ID	1/2"	HFC22839M	HFCD22839M	1.00 (25.4)	2.02 (51.3)		

SEALING CAP HFC32039		MATERIAL Polysulfone	A 1.44 (36.6)	B 2.73 (69.3)	Mating F
SEALING PLUG HFC30039M	O-RING Silicone Seal USP Class VI	MATERIAL Polysulfone	A 1.00 (25.4)	B 1.81 (46.0)	The second

All measurements are in inches (millimeters) unless otherwise noted. Tubing must meet stated inside and outside diameters. Couplings are pictured with valves unless otherwise noted.



DID YOU KNOW... We offer a full line of single-use products? Biopharmaceutical manufacturers now have an extensive range of options for sterile connecting and sterile disconnecting single-use systems without the need for a laminar flow hood.

enable operators to make a quick and easy sterile connection between two single-use systems, even in nonsterile environments.

9 sterile disconnect couplings feature quick connect functionality with sterile disconnect capability by preventing external organisms from entering into the media flow path upon disconnection.

are the first all-in-one connector to enable operators to make both a sterile connect and a sterile disconnect.

Steam-Thru[®] and Steam-Thru II Connectors allow quick and easy sterile connections between stainless steel biopharmaceutical processing equipment and single-use bag and tube systems.

DOIVCI II EONE

tors allow operators to onnec use a Steam-In-Place (SIP) process to connect an AseptiQuik sterile connector to stainless processing equipment.

All of our bioprocessing connections are manufactured in an ISO Class 7 certified cleanroom and all fluid contact materials meet USP Class VI and ADCF requirements. Contact us for validation reports, biocompatibility and extractables data.



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biopharmaceutical processing equipment and disposable bag and tube assemblies. The single-use design saves time and money by eliminating unnecessary cleaning procedures and reducing validation burden associated with reusable components.

Features	Benefits
Innovative three-port design	Allows a true steam-through SIP process which eliminates "dead legs" and the need for laminar flow hoods
Patented valve design	Allows sterile connection and disconnection and permits high media flow rate
Thumb latch/Tear-away sleeve	Secures valve position, provides visual indicator of process stage
3/4" and 1-1/2" Terminations	Easily connects to process equipment
BSE/TSE free materials	Meet ADCF requirements

Specifications

Pressure:

Steam position: Up to 30 psi, 2.1 bar (Steam-Thru) Up to 35 psi, 2.4 bar (Steam-Thru II)

Flow position: Vacuum to 20 psi, 1.4 bar

Temperature:

Steam position: Up to 266°F (130°C) for 60 minutes (Steam-Thru) Up to 275°F (135°C) for 60 minutes (Steam-Thru II)

Flow position: 39°F to 104°F (4°C to 40°C)

Materials:

Connection: Polysulfone (amber tint), USP Class VI, ADCF

O-rings: Silicone (clear), platinum-cured, USP Class VI, ADCF

Tear-away sleeve: Polyethylene or polycarbonate (Steam-Thru only), USP Class VI, ADCF

Typical Flow Rate:

 $C_v = 4.2 - 4.6$ (Steam-Thru) $C_v = 5.2 - 8.0$ (Steam-Thru II)

Sterilization:

◄[

Gamma: Up to 50 kGy irradiation

Autoclave: Up to 265°F (129°C) for 60 minutes, up to two cycles (applies only to part numbers STC1700500-STC1700800 and STC2020000-STC2021000)

SIP process:

Up to 266°F (130°C) for 60 minutes (Steam-Thru) Up to 275°F (135°C) for 60 minutes (Steam-Thru II)

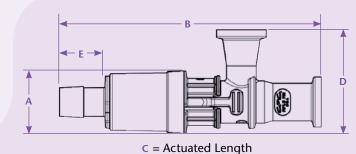
Termination Sizes:

3/8" (9.5mm) to 1/2" (12.7mm) ID hose barb (Steam-Thru)

3/8" (9.5mm) to 1/2" (12.7mm) ID hose barb and 3/4" sanitary (Steam-Thru II)

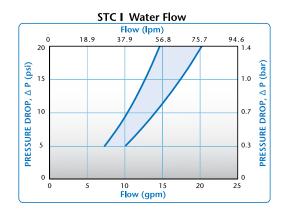
Steam-Thru[®] Configurations

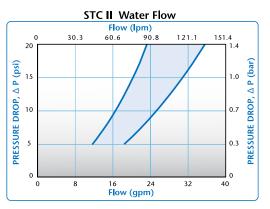
Steam-Thru[®] Connection's patented three-port design allows steam to pass directly through the lower ports to "steam on" to stainless equipment. After the SIP cycle is completed, the connector's valve is actuated, creating a sterile flow path to single-use systems.



POLYSULFONE

DESCRIPTION WITH POLYETHYLENE SLEEVE	PART NO. STC1700000 STC1700100 STC1700200 STC1700300	TERMINATIONS 3/4" x 3/4" sanitary x 1/2" HB 3/4" x 3/4" sanitary x 3/8" HB 3/4" x 1-1/2" sanitary x 1/2" HB 3/4" x 1-1/2" sanitary x 3/8" HB	A 1.20 (30.5) 1.20 (30.5) 1.20 (30.5) 1.20 (30.5)	B 5.09 (129.3) 4.80 (121.9) 5.09 (129.3) 4.80 (121.9)	C 4.44 (112.8) 4.15 (105.4) 4.44 (112.8) 4.15 (105.4)	2.00 (50.8) 2.00 (50.8)	E 0.89 (22.6) 0.60 (15.2) 0.89 (22.6) 0.60 (15.2)	Sin
DESCRIPTION WITH AUTOCLAVABLE POLYCARBONATE SLEEVE	PART NO. STC1700500 STC1700600 STC1700700 STC1700800	TERMINATIONS 3/4" x 3/4" sanitary x 1/2" HB 3/4" x 3/4" sanitary x 3/8" HB 3/4" x 1-1/2" sanitary x 1/2" HB 3/4" x 1-1/2" sanitary x 3/8" HB	A 1.20 (30.5) 1.20 (30.5) 1.20 (30.5) 1.20 (30.5)	B 5.09 (129.3) 4.80 (121.9) 5.09 (129.3) 4.80 (121.9)	C 4.44 (112.8) 4.15 (105.4) 4.44 (112.8) 4.15 (105.4)	2.00 (50.8) 2.00 (50.8)	E 0.89 (22.6) 0.60 (15.2) 0.89 (22.6) 0.60 (15.2)	Sim



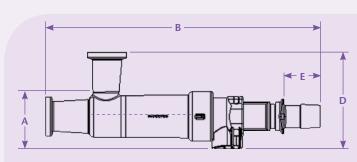


These graphs are intended to give you a general idea of the performance capabilities of each product line. The shaded area of each graph represents the operating range of the product family, i.e., upper and lower values are shown. Therefore, depending on the exact coupling configurations selected, you can reasonably expect values to fall within the shaded area.

Steam-Thru II **Configurations**

Steam-Thru II Connections offer the flexibility of "steam on" and "steam off" functionality. The innovative design allows the valve to be returned to the steam position enabling a second SIP cycle following

media transfer. The "steam off" disconnection of single-use systems minimizes cross-contamination risks associated with reusable components.



c = Actuated Length

POLYSULFONE

TERMINATION	PART NO.	TERMINATIONS	Α	В	С	D	E	
	STC2020000	3/4" x 3/4" sanitary x 1/2" HB	1.42 (36.1)	6.84 (173.7)	5.93 (150.6)	2.40 (61.0)	.88 (22.4)	
	STC2020100	3/4" x 3/4" sanitary x 3/8" HB	1.42 (36.1)	6.76 (171.7)	5.93 (150.6)	2.40 (61.0)	.80 (20.3)	So has
	STC2020200	3/4" x 1-1/2" sanitary x 1/2" HB	1.42 (36.1)	6.84 (173.7)	5.93 (150.6)	2.40 (61.0)	.88 (22.4)	
	STC2020300	3/4" x 1-1/2" sanitary x 3/8" HB	1.42 (36.1)	6.76 (171.7)	5.93 (150.6)	2.40 (61.0)	.80 (20.3)	
	STC2020900	3/4" x 3/4" sanitary x 3/4" sanitary	1.42 (36.1)	6.60 (167.6)	5.93 (150.6)	2.40 (61.0)	.62 (15.7)	1
	STC2021000	3/4" x 1-1/2" sanitary x 3/4" sanitary	1.42 (36.1)	6.60 (167.6)	5.93 (150.6)	2.40 (61.0)	.62 (15.7)	N.

All measurements are in inches (millimeters) unless otherwise noted. Tubing must meet stated inside and outside diameters.



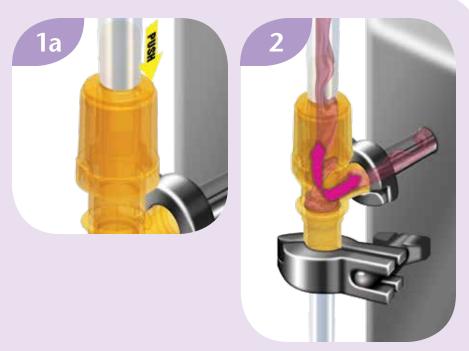
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STEAM-THRU PROCESS



Steam flows from the steam source through the Steam-Thru to sterilize the connection. With the tear-away sleeve in place, the transfer of fluid to or from the process equipment prevented.



When the tear-away sleeve is removed and the Steam-Thru is actuated, the connection to the steam trap is disabled and a sterile flow path is established between the process equipment and the disposable system.

STEAM-THRU II PROCESS

STEAM ON POSITION



Steam flows from the steam source through the Steam-Thru II creating a "steam on" sterile connection.

TRANSITION TO FLOW



Once the "steam on" cycle is complete and the steam trap has been closed, simply press the thumb latch to allow the valve to be moved down to the flow position. The audible "Colder Click" confirms transition to flow position.

FLOW POSITION



Once the valve is locked in the flow position a sterile flow path has been created allowing media transfer.

Steam-Thru Connections Frequently Asked Questions

Q: Why Steam-Thru and Steam-Thru II?

A: Both Steam-Thru and Steam-Thru II allow a sterile connection (steam on) between stainless and singleuse. Steam-Thru II also allows a sterile disconnect (steam off) removing the single-use system from the equipment.

Note: Sterile disconnect is important to vaccine manufacturers or facilities that want to minimize the potential of contaminating production environment or exposing operators to media.

Q: Can Steam-Thru be mounted at an angle?

A: Yes. Steam-Thru can be mounted in numerous positions to assist mounting on equipment in tight spaces, ease operator accessibility or better manage SIP condensate.

Q: Is the Steam-Thru only intended for upstream fermentation processes?

A: Steam-Thru can be used in fermentation, media/ buffer prep, filtration/purification and fill/finish applications. It can be incorporated into bag systems or transfer lines within or between processes.

Note: Colder recommends that customers test in their actual application and processing conditions.

Q: Does the SIP process need to go from the middle sanitary port to the lower as show in the literature?

A: No, the steam can be run from the lower port into the middle port. This approach can be used in conjunction with a small stainless vessel to steam sterilize the inside of the vessel prior to the media addition.

TRANSITION TO STEAM



After media transfer is complete, simply press the thumb latch and move the valve back up to the steam position. The audible *"Colder Click"* confirms transition to steam position.

STEAM OFF POSITION



With the valve locked securely in the steam position, complete a second SIP cycle to "steam off" the connection.

Don't forget: you can access many feature articles on Single-Use technology at <u>www.colder.com</u>.

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Copyright © 2012 by Colder Products Company. All rights reserved. Colder Products Company, Colder Products and CPC are registered trademarks with the US Patent & Trademark Office. SEPTIQUIK[®] STC CONNECTOR

AseptiQuik[®] STC Connectors integrate

the AseptiQuik[®] sterile connector and the Steam-Thru[®] II SIP connector, giving manufacturers even greater flexibility for hybrid stainless steel and single-use processing. The AseptiQuik STC connector features a Steam-Thru II connection that is mounted directly to stainless steel equipment via a sanitary termination.

The union of the two connectors into a single unit with a sanitary clamp allows an AseptiQuik sterile connection to be steamed on to stainless equipment via SIP. The SIP process can be done in advance allowing a quick and easy sterile connection to the AseptiQuik half without having to wait 30-60 minutes for SIP prior to inoculation or harvest.

Specifications

Pressure:

Steam position: Up to 35 psi, 2.4 bar **Flow position:** Up to 20 psi, 1.4 bar

Temperature:

Steam position: Up to 275°F (135°C) for 60 minutes Flow position: 39°F to 104°F (4°C to 40°C)

Sterilization:

Gamma: Up to 50kGy irradiation **AutoClave High Temp (HT) version:** Up to 266°F (130°C) for 30 minutes Note: A slight clockwise rotation of the clamp nut may be needed after autoclave.

Materials:

Main Components: AseptiQuik - Polycarbonate (white), USP Class VI, ADCF Steam-Thru II - Polysulfone (amber tint),

USP Class VI, ADCF

Seals: Silicone (clear), platinum-cured, USP Class VI, ADCF

Pull Tabs: Polycarbonate (blue, standard version), USP Class VI, ADCF Polycarbonate (white, HT version), USP Class VI, ADCF

Caps: Polypropylene (clear), USP Class VI, ADCF

Membrane:

Polyethylene (standard version), USP Class VI, ADCF

Hydrophobic polyethersulfone (HT versions), USP Class VI

Clamp: Nylon 66 (white), USP Class VI

Features

Combined AseptiQuik and Steam-Thru technologies AseptiQuik's

CLICK-PULL-TWIST design

Steam-Thru's innovative three-port steam design

Robust construction

Patented steam valve design

Sanitary interface between the two connectors

Colder Click

Benefits

Enables SIP of AseptiQuik to stainless equipment

Intuitive three aseptic connection step actuation reduces risk of operator error

Allows a true steam-through SIP process which eliminates "dead legs"

Repeatable and reliable performance

Allows sterile connection and disconnection to stainless equipment and permits a high media flow rate

Eliminates need for tubing between connectors

Audible confirmation of assembly steps

Note: Mates with standard AseptiQuik inserts.

В

Product Dimensions

Height/Diameter Α =

- **B** = Total Length (with cap)
- С = Actuated Length

Coupling Bodies

POLYCARBONATE Standard Version with Blue Pull Tabs

TERMINATION 3/4" X 3/4" SANITARY STEAM-THRU II with AseptiQuik Body 3/4" X 1-1/2" SANITARY STEAM-THRU II with AseptiQuik Body (pictured)

ART NO.	А
QSTC2330900	2.7
QSTC2331000	2.7

P

A

Α

PA

'8 (70.6 mm) '8 (70.6 mm)

mm)

mm)

9.25 (235 mm)
9.25 (235 mm)

C 8.42 (213.9 mm) 8.42 (213.9 mm)



Coupling Bodies

POLYCARBONATE HT Version with White Pull Tabs

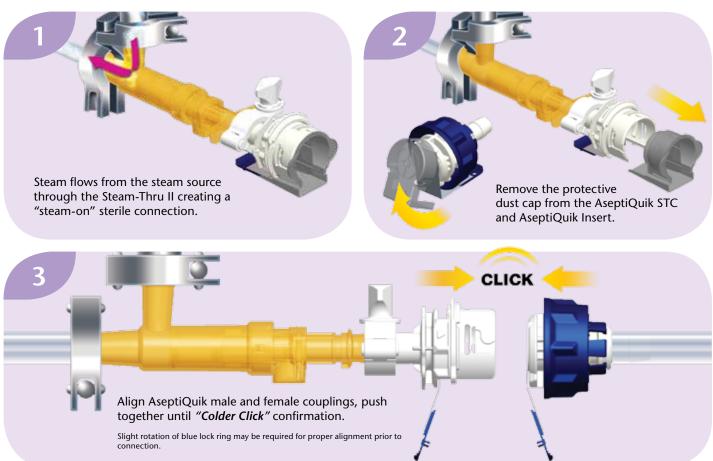
TERMINATION 3/4" X 3/4" SANITARY STEAM-THRU II with AseptiQuik Body (pictured) 3/4" X 1-1/2" SANITARY STEAM-THRU II with AseptiQuik Body

PART NO.	A
AQSTC2330900HT	2.78 (70.6
AQSTC2331000HT	2.78 (70.6

В 9.25 (235 mm) 9.25 (235 mm) 8.42 (213.9 mm) 8.42 (213.9 mm)



CLICK–PULL–TWIST Assembly Procedure





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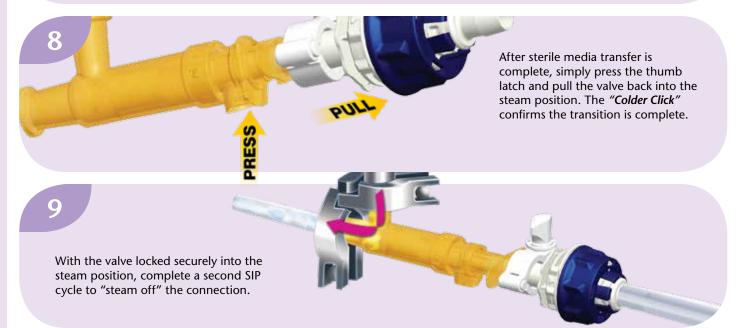
Twist the blue lock ring clockwise until audible "*Colder Click.*" Alignment of the lock ring rib with the body's arrow indicator confirms final connection.



Once the AseptiQuik assembly is complete and the steam trap has been closed, simply press the thumb latch to allow the valve to be pushed into the flow position. The "Colder Click" confirms the transition is complete.

Once the valve is locked into the flow position, you are ready for sterile fluid transfer to or from the process equipment.





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Pressure: Vacuum to 60 psi, 4.1 bar

Temperature:

Polycarbonate: -40°F to 250°F (-40°C to 121°C)

Polysulfone: -40°F to 300°F (-40°C to 149°C)

Materials:

Main components:

Polycarbonate (purple tint), USP Class VI, ADCF Polysulfone (amber tint), USP Class VI, ADCF

Locking sleeves: Polysulfone (white), USP Class VI, ADCF

Thumb Latches:

Polycarbonate (white), USP Class VI, ADCF Polysulfone (amber tint), USP Class VI, ADCF

O-rings: Silicone (clear), platinum-cured, USP Class VI, ADCF

Sterilization:

Gamma: Up to 50 kGy irradiation

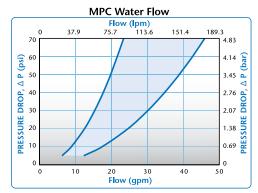
Autoclave:

Polycarbonate: Up to 250°F (121°C), 30 minutes, up to 10 repetitions. Sterilize uncoupled only.

Polysulfone: Up to 270°F (132°C) for 60 minutes, up to 25 repetitions. Sterilize uncoupled only.

Tubing Sizes: 1/8" to 3/8" ID (3.2mm to 9.5mm)

WARNING: Pressure, temperature, chemicals, and operating environment can affect the performance of couplings. It is the customer's responsibility to test the suitability of Colder's products in their own application conditions.



This graph is intended to give you a general idea of the performance capabilities of each product line. The shaded area of the graph represents the operating range of the product family, i.e. upper and lower values are shown. Therefore, depending on the exact coupling configurations selected, you can reasonably expect values to fall within the shaded area.

Liquid Flow Rates Liquid Flow Rate Information for Couplings

The chart below shows the flow rate for Colder couplings. Each coupling was tested with water at 70°F (21°C). To determine flow rates for specific coupling configurations use the formula below.

$Q = C_v \sqrt{\frac{\Delta P}{S}}$	
-------------------------------------	--

Q=Flow rate in gallons per minute C_v =Average constant of various rates (see chart) ΔP =Pressure drop across coupling (psi) S=Specific gravity of liquid

C _v Values
for MPC
Coupling

		· ·		
alues	BODIES	MPC 22002T03	MPC 22004T03	MPC 22006T03
/PC	MPC17002T03	0.11	-	0.21
olings	MPC17004T03	-	2.8	2.8
5	MPC17006T03	0.14	2.8	5.5

MPC Series couplings add ease of use and security to critical fluid handling applications. Choose from a full line of connectors and configurations, including pressure sealing caps and plugs, in sizes to fit 1/8" and 3/8" tubing. MPC couplings offer optional locking sleeves to further guard against accidental disconnects. In addition, coupling halves can be rotated when connected to reduce tube kinks.

Features

Ergonomic thumb latch

USP Class VI materials

Sterilizable by autoclave, Et0, e-beam, or gamma Parting line-free hose barb BSE/TSE free materials

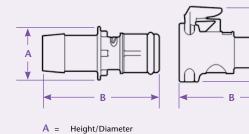
Benefits

Easy to operate – even with gloved hands Meet biocompatibility requirements Reusable, yet economical enough to allow disposability Eliminates potential leak path

Meet ADCF requirements

Note: MPC Series mates with Back-To-Back Body Adapters and Sanitary Series (pages 2t-25) and SaniQuik™ (page 26).

Product Dimensions



В Total Length =

Coupling Bodies

	POLYCA	RBON					
	TERMINATION IN-LINE HOSE BARB	TUBING 1/8" ID 1/4" ID 3/8" ID	METRIC EQ. 3.2mm ID 6.4mm ID 9.5mm ID	FLOW .09" .21" .29"	STRAIGHT THRU MPC17002T03 MPC17004T03 MPC17006T03	A .96 (24.4) .96 (24.4) .96 (24.4)	B 1.10 (27.9) 1.10 (27.9) 1.10 (27.9)
00	TERMINATION IN-LINE HOSE BARB WITH LOCK	TUBING 1/8" ID 1/4" ID 3/8" ID	METRIC EQ. 3.2mm ID 6.4mm ID 9.5mm ID	FLOW .09" .21" .29"	STRAIGHT THRU MPCK17002T03 MPCK17004T03 MPCK17006T03	A .99 (25.2) .99 (25.2) .99 (25.2)	B 1.10 (27.9) 1.30 (33.0) 1.30 (33.0)
	POLYSU	LFON	E				
	TERMINATION IN-LINE HOSE BARB	TUBING 1/8" ID 1/4" ID 3/8" ID	METRIC EQ. 3.2mm ID 6.4mm ID 9.5mm ID	FLOW .09" .21" .29"	STRAIGHT THRU MPC17002T39 MPC17004T39 MPC17006T39	A .96 (24.4) .96 (24.4) .96 (24.4)	B 1.10 (27.9) 1.10 (27.9) 1.10 (27.9)
ST?	TERMINATION IN-LINE HOSE BARB WITH LOCK	TUBING 1/8" ID 1/4" ID 3/8" ID	METRIC EQ. 3.2mm ID 6.4mm ID 9.5mm ID	FLOW .09" .21" .29"	STRAIGHT THRU MPCK17002T39 MPCK17004T39 MPCK17006T39	A .99 (25.2) .99 (25.2) .99 (25.2)	B 1.10 (27.9) 1.30 (33.0) 1.30 (33.0)

Accessories

	DESCRIPTION Leash plug for MPC body Leash cap for MPC insert	MATERIALS Soft, flexible, medical-grade PVC Soft, flexible, medical-grade PVC	PART NO. MPC30L MPC32L	Note: For validation quantities of MPC and MPX, contact and MPX, contact
measurements are in inches (millimeters)	unless otherwise noted. Tubing mu	st meet stated inside and out	side diameters.	and the for 25 pice Colder for 25 pice bag quantifies

DID YOU KNOW ...

Colder's products for Life Sciences applications are molded from medical-grade materials, manufactured in an ISO Class 7 certified cleanroom and packaged in double bags with material certifications.

DID YOU KNOW ...

Many of Colder's connectors are made from Animal-Free materials thereby reducing the amount of BSE-related documentation. Contact Customer Service at 1-800-444-2474 or 651-645-0091 for further information about Colder's Animal-Free material offering.

Coupling Inserts

					ULICAN	DUN	
TERMINATION IN-LINE HOSE BARB	TUBING 1/8" ID 1/4" ID 3/8" ID	METRIC EQ. 3.2mm ID 6.4mm ID 9.5mm ID	FLOW .09" .21" .29"	STRAIGHT THRU MPC22002T03M MPC22004T03M MPC22006T03M	O-RING Silicone Seal USP Class VI Silicone Seal USP Class VI Silicone Seal USP Class VI	.60 (15.2)	

POLYSULFONE

DOIVCADDONIATE

TERMINATION IN-LINE HOSE BARB	TUBING 1/8" ID 1/4" ID 3/8" ID	METRIC EQ. 3.2mm ID 6.4mm ID 9.5mm ID	FLOW .09" .21" .29"	STRAIGHT THRU MPC22002T39M MPC22004T39M MPC22006T39M	Silicone Seal USP Class VI Silicone Seal USP Class VI	A .60 (15.2) .60 (15.2) .60 (15.2)	1.30 (33.0)		
-------------------------------------	---	---	------------------------------	---	--	---	-------------	--	--

SEALING CAP MPC32003 MPC32039	SEALING CAP W/LOCK MPCK32003 MPCK32039	MATERIAL Polycarbonate Polycarbonate Polysulfone Polysulfone	A .96 (24.4) .99 (25.2) .96 (24.4) .99 (25.2)	B 1.30 (33.0) 1.30 (33.0) 1.30 (33.0) 1.30 (33.0)	Mating Parts
SEALING PLUG MPC30003M	O-RING Silicone Seal USP Class VI	MATERIAL Polycarbonate	A .75 (19.1)	B 1.24 (31.5)	Mating Parts
SEALING PLUG	O-RING	MATERIAL	A	В	Nº DO

Polysulfone

.75 (19.1)

1.24 (31.5)

All measurements are in inches (millimeters) unless otherwise noted. Tubing must meet stated inside and outside diameters.

MPC30039M

21



Silicone Seal USP Class VI

SERIE

Specifications

Pressure: Vacuum to 60 psi, 4.1 bar

Temperature: Polycarbonate:

-40°F to 250°F (-40°C to 121°C)

Polysulfone: -40°F to 300°F (-40°C to 149°C)

Materials:

Main components: Polycarbonate (purple tint), USP Class VI, ADCF Polysulfone (amber tint), USP Class VI, ADCF

Locking sleeves: Polysulfone (white), USP Class VI, ADCF

Thumb Latches: Polycarbonate (white), USP Class VI, ADCF Polysulfone (amber tint), USP Class VI, ADCF

O-rings: Silicone (clear), platinum-cured, USP Class VI, ADCF

Sterilization:

Gamma: Up to 50 kGy irradiation

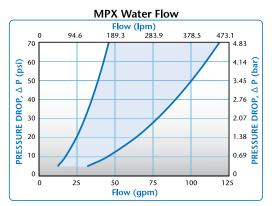
Autoclave:

Polycarbonate: Up to 250°F (121°C), 30 minutes, up to 10 repetitions. Sterilize uncoupled only.

Polysulfone: Up to 270°F (132°C) for 60 minutes, up to 25 repetitions. Sterilize uncoupled only.

Tubing Sizes: 3/8" to 1/2" ID (9.5mm to 12.7mm)

WARNING: Pressure, temperature, chemicals, and operating environment can affect the performance of couplings. It is the customer's responsibility to test the suitability of Colder's products in their own application conditions.



This graph is intended to give you a general idea of the performance capabilities of each product line. The shaded area of the graph represents the operating range of the product family, i.e. upper and lower values are shown. Therefore, depending on the exact coupling configurations selected, you can reasonably expect values to fall within the shaded area.

Note: MPX Series mates with Back-To-Back Body Adapters and Sanitary Series (pages 24-25) and SaniQuikTH (page 26).

MPX Series couplings add ease of use and

security to critical fluid handling applications. Choose from a full line of connectors and configurations, including pressure sealing caps and plugs in sizes to fit 3/8" and 1/2" tubing. MPX couplings offer optional locking sleeves to further guard against accidental disconnects. In addition, coupling halves can be rotated when connected reducing tube kinks.

Features

Ergonomic thumb latch USP Class VI materials Sterilizable by autoclave, EtO, e-beam, or gamma Parting line-free hose barb BSE/TSE free-materials

Benefits

Easy to operate – even with gloved hands Meet biocompatibility requirements Reusable, yet economical enough to allow disposability Eliminates potential leak path Meet ADCF requirements

Product Dimensions



-	—— B ——)	► ← B					Coupl	ing Bodies
					POLYCA	RBO	JATE	
TERMINATION IN-LINE HOSE BARB	TUBING SIZE 1/2" ID	METRIC EQ. 12.7mm ID	FLOW .50"	STRAIGHT THRU MPX17803		A 1.28 (32.5)	B 1.96 (49.8)	O.
TERMINATION IN-LINE HOSE BARB WITH LOCK	TUBING SIZE 1/2" ID	METRIC EQ. 12.7mm ID	FLOW .50"	STRAIGHT THRU MPXK17803		A 1.28 (32.5)	B 1.96 (49.8)	0
					POLY	SULF	ONE	
TERMINATION IN-LINE HOSE BARB	TUBING SIZE 1/2" ID	METRIC EQ. 12.7mm ID	FLOW .50"	STRAIGHT THRU MPX17839		A 1.28 (32.5)	B 1.96 (49.8)	OP
TERMINATION IN-LINE HOSE BARB WITH LOCK	TUBING SIZE 1/2" ID	METRIC EQ. 12.7mm ID	FLOW .50"	STRAIGHT THRU MPXK17839		A 1.28 (32.5)	B 1.96 (49.8)	

A = Height/Diameter

B = Total Length

A

Coupling Inserts

POLYC	ARBO	NAT	ΓE -
0.0010			

TERMINATION	TUBING SIZE	METRIC EQ.	FLOW	STRAIGHT THRU	O-RING	Α	В	
IN-LINE	3/8" ID		.38"	MPX22603M	Silicone Seal USP Class VI	· · ·	1.90 (48.3)	
HOSE BARB	1/2" ID	12.7mm ID	.50"	MPX22803M	Silicone Seal USP Class VI	.85 (21.6)	1.90 (48.3)	

POLYSULFONE

TERMINATION	TUBING SIZE	METRIC EQ.	FLOW	STRAIGHT THRU	O-RING	Α	В	
IN-LINE	3/8" ID	9.5mm ID	.38"	MPX22639M	Silicone Seal USP Class VI	.85 (21.6)	1.90 (48.3)	C and
HOSE BARB	1/2" ID	12.7mm ID	.50"	MPX22839M	Silicone Seal USP Class VI	.85 (21.6)	1.90 (48.3)	

SEALING CAP MPX32003 SEALING CAP MPX32039	SEALING CAP W/LOCK MPXK32003 SEALING CAP W/LOCK MPXK32039	A 1.28 (32.5) A 1.28 (32.5)	B 1.67 (42.4) B 1.67 (42.4)	Mating Parts
SEALING PLUG MPX30003M SEALING PLUG MPX30039M	O-RING Silicone Seal USP Class VI O-RING Silicone Seal USP Class VI	A 1.10 (27.9) A 1.10 (27.9)	B 1.66 (42.2) B 1.66 (42.2)	Mating Parts

All measurements are in inches (millimeters) unless otherwise noted. Tubing must meet stated inside and outside diameters.



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MPC/MPX Back-to-Back Body Adapters

give end users the flexibility of connecting off-the-shelf singleuse systems that feature identical inserts. Combining both MPC and MPX bodies provides a reducing option for users who need to transition between tubing with diameters ranging from 1/8" to 1/2".

Features

Compatible with MPC and MPX Series inserts Tubing reduction option

Ergonomic thumb latches BSE/TSE free materials

Benefits

Easy conversion to industry standard connections or single-use systems Allows easy transition between multiple size tubing from 1/8" to 1/2" ID Easy to operate - even with gloved hands Meet ADCF requirements

Α A = Height/Diameter **B** = Total Length

Specifications

Temperature:

Thumb Latches:

Sterilization:

Autoclave:

Materials: Main Components:

Pressure: Vacuum to 60 psi, 4.1 bar

Polycarbonate (purple tint), USP Class VI, ADCF Polysulfone (amber tint), USP Class VI, ADCF

Polycarbonate: Up to 250°F (121°C) for 30 minutes, up to 10 repetitions. Sterlize uncoupled only. Polysulfone: Up to 270°F (132°C) for 60 minutes, up to 25 repetitions. Sterlize uncoupled only.

Polycarbonate (white), USP Class VI, ADCF Polysulfone (amber tint), USP Class VI, ADCF

Gamma: Up to 50 kGy irradiation

-40°F to 300°F (-40°C to 149°C)

Note: Mates with MPC polycarbonate and polysulfone inserts and sealing plugs (pages 19-21) and MPX polycarbonate and polysulfone insert and sealing plugs (pages 22-23).

MPC17X1703 dy Adaptors D Bad

Back-To-Back Body Adapters

PART NUMBER

MPC17C1703

MPX17X1703

MPC17X1739

2
l
(

POLYCARBONATE

.96 (24.5) 1.28 (32.5) 1.28 (32.5)

A

В	
1.8	1 (46.0)
2.4	4 (62.0)
2.1	3 (54.1)

.к-то-р	аск	DOUJ	y Aua	piers	
Tank	PO	LY:	SUL	.FO	NE

(31)	PART NUMBER	
100	MPC17C1739	
	MPX17X1739	
	MDC17Y1730	

UNE			
ТҮРЕ	Α	В	
MPC to MPC	.96 (24.5)	1.81 (46.0)	
MPX to MPX	1.28 (32.5)	2.44 (62.0)	
MPC to MPX	1.28 (32.5)	2.13 (54.1)	

All measurements are in inches (millimeters) unless otherwise noted. Tubing must meet stated inside and outside diameters.





Specifications

Pressure: Vacuum to 60 psi, 4.1 bar

Temperature: -40°F to 300°F (-40°C to 149°C)

Materials:

Main components: Polysulfone (amber tint), USP Class VI, ADCF

O-rings: Silicone (clear), platinum-cured, USP Class VI, ADCF

Sterilization:

Gamma: Up to 50 kGy irradiation

Autoclave: Up to 270°F (132°C) for 60 minutes, up to 25 repetitions. Sterilize uncoupled only.

Termination Sizes: 3/4", 1" and 1-1/2" sanitary

Sanitary couplings attach directly to 3/4", 1" and 1-1/2" sanitary terminations to provide greater flexibility for integrating components into single-use or hybrid (single-use to stainless) process systems. Standard bag systems with quick couplings can be easily connected to equipment with sanitary terminations, while single-use cartridge filters can be converted to incorporate quick couplings for greater system modularity.

Features

3/4", 1" and 1-1/2" sanitary terminations Compatible with MPC and MPX Series couplings

Integral coupling adaptor

BSE/TSE free materials

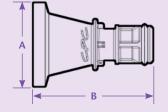
Benefits

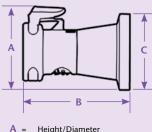
Install to equipment with sanitary gaskets and sanitary clamps

Quick and easy connections to industry standard plastic couplings on single-use bags and tube sets

Provides flexibility to easily convert sanitary terminations on filter cartridge or equipment

Meet ADCF requirements





1.40 (35.6)

1.70 (43.2)

1.40 (35.6)

1.0 (25.4)

1.0 (25.4)

1.50 (38.1)

Height/Diameter В Total Length

C = Outside Diameter

Note: Mates with MPC polycarbonate and polysulfone inserts and sealing plugs (pages 19-21) and MPX polycarbonate and polysulfone insert and sealing plugs (pages 22-23).

Coupling Bodies

2	POLYS	OLYSULFONE				
1	PART NO.	SIZE	А			
and the second second	MPC3301239	3/4"	.98 (24.9)			
	MPX3301239	3/4"	1.28 (32.5)			
	MPC3301639	1"	1.50 (38.1)			

Courseling	a la santa
	a Incerta

Note: Mates with MPC polycarbonate and polysulfone inserts and sealing plugs (pages 19-21), and MPX polycarbonate and polysulfone inserts and sealing caps (pages 22-23) and Back-to-Back Body Adapters (page 24).



-	POLYS	SUL	FONE		
7	PART NO.	SIZE	O-RING	A	B
	MPC44012T39M	3/4"	Silicone Seal USP Class VI	.98 (24.9)	1.40 (35.6)
	MPC44024T39M	1-1/2"	Silicone Seal USP Class VI	1.98 (50.3)	1.40 (35.6)
3	MPX44012T39M	3/4"	Silicone Seal USP Class VI	.98 (24.9)	1.71 (43.4)
	MPX44024T39M	1-1/2"	Silicone Seal USP Class VI	1.98 (50.3)	1.71 (43.4)

All measurements are in inches (millimeters) unless otherwise noted. Tubing must meet stated inside and outside diameters. NOTE: Sanitary couplings are compatible with both stainless steel and plastic clamps. Clamps and gaskets are referenced for illustration and are not available through Colder.



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Specifications

Pressure: Vacuum to 60 psi, 4.1 bar

Temperature: -40° F to 300° F (-40° C to 149° C)

Materials:

Main component: 316L stainless steel O-rings: Silicone (clear), platinum-cured, USP Class VI, ADCF

Sterilization: Autoclave

Termination Sizes: 3/4" and 1-1/2" sanitary

Colder's SaniQuikTM connection answers the question of how to integrate single-use components with your existing stainless processing equipment. This integral sanitary termination attaches to hard-plumbed systems with tri-clover clamps. Once attached it permits quick and easy connection to single-use bag systems, manifolds or tube sets with Colder disposable coupling bodies. SaniQuik connections reduce sanitary assists replacement, enabling cost effective media connections reduce sanitary gasket replacement, enabling cost-effective media transfer solutions for feeding, harvesting or sampling applications.

Features

3/4" and 1-1/2" sanitary standard terminations

Compatible with MPC and MPX Series couplings Integral coupling adaptor

BSE/TSE free materials

Benefits

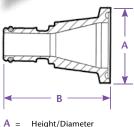
Connect to hard plumbed systems with sanitary gaskets and sanitary clamps

Quick and easy connections to industry standard plastic couplings on single-use bag and tube sets

Disconnecting coupling reduces sanitary gasket replacement

Meet ADCF requirements

Note: Mates with MPC Polycarbonate and polysulfone inserts and sealing plugs (pages 19-21), and MPX polycarbonate and polysulfone inserts and sealing caps (pages 22-23) and Back-to-Back Body Adapters (page 24).



В Total Length =

Connections **16L STAINL**

DESCRIPTION SILICONE SEAL USP CLASS VI

MATING PART NO. COUPLING SQCC221212M MPC Series 3/4 SQCC222424M MPC Series 1-1 SOCX221212M MPX Series SQCX222416M MPX Series SQCX222424M MPX Series

NITARY	SANITARY		
ZE	BORE	Α	В
4"	3/4"	.98" (24.9)	1.39" (35.3)
1/2"	1-1/2"	1.98" (50.3)	1.50" (38.1)
4"	3/4"	.98" (24.9)	1.43" (39.1)
1/2"	1"	1.98" (50.3)	1.50" (38.1)
1/2"	1-1/2"	1.98" (50.3)	1.50" (38.1)

Accessories SILICO



DESCRIPTION PLATINUM-CURED USP CLASS VI REPLACEMENT SEALS

PART NO. 2260100 2260200

MATING SANIOUIK SQCC221212M, SQCC222424M SQCX221212M, SQCX222416M, SQCX222424M

SΔ

SI7

3/4

1-1

1-1

All measurements are in inches (millimeters) unless otherwise noted. Tubing must meet stated inside and outside diameters.

Specifications

Pressure: Vacuum to 35 psi, 2.4 bar

Temperature: -40°F to 300°F (-40°C to 149°C)

Materials:

Main components:

Polysulfone (amber tint), USP Class VI, ADCF O-rings: Silicone (clear), platinum-cured, USP Class VI, ADCF

Sterilization:

Gamma: Up to 50 kGy irradiation Autoclave: Up to 270°F (132°C) for 60 minutes, up to 25 repetitions. Sterilize uncoupled only.

Tubing Sizes: 3/4" ID (19.1mm)



design features an easy-to-use locking mechanism that guards against accidental connection. A 3/4" hose barb smooth, rapid media transfer.

Fea	atı	ire	S

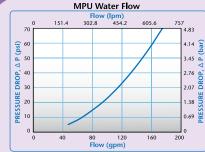
3/4" hose barb

Locking feature

Sharp barb end

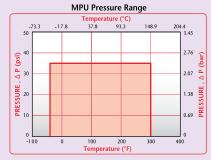
Shrouded, leak-free seal & smooth, internal flow path **BSE/TSE** free materials

provides			0 70 60 50 50 50 60 50 60 50 60 50 60 50 60 50 70 60 50 70 60 50 70 60 70 70 70 70 70 70 70 70 70 70 70 70 70	15	1.
Benefits			30 30 20 20 C		
Facilitates rapic and empty of bioprocessing			0 BRES	. 4	10
Guards against accidental disco	onneo	cts			
Minimizes fluic dead space	l turk	oulen	ce an	d	
Protect valuabl eliminate poter fluid path				inate	
Meet ADCF red	quire	ment	s		

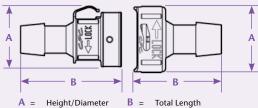


П

П



Product Dimensions



Coupling Bodies

YSULFONE

TERMINATION	TUBING	ME
IN-LINE	3/4" ID	19.1
HOSE BARB		

1mm ID

TRIC EQ. FLOW STRAIGHT THRU MPU171239 .71"

В Α 1.75 (44.5) 2.37 (60.2)

R

1.38 (35.1)

27

8	Coupling Inserts							
	TERMINATION IN-LINE HOSE BARB	TUBING 3/4" ID	METRIC EQ. 19.1mm ID	FLOW .71"	STRAIGHT THRU MPU221239M	O-RING Silicone Seal USP Class VI	A 1.56 (39.6)	B 2.88 (73.2)
Mating Pa	rts	SEALING MPU320			MATERIAL Polysulfone	A 1.75 (4	B 44.5) .79	(20.1)

O-RING

Silicone Seal

USP Class VI

All measurements are in inches (millimeters) unless otherwise noted. Tubing must meet stated inside and outside diameters.

SEALING PLUG

MPU30039M



CPC) | Call toll free 1-800-444-2474 or visit us at www.colder.com

MATERIAL

Polysulfone

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Α

1.56 (39.6)

COLDER PRODUCTS COMPANY

Colder Products Company is the leader in the design and manufacture of single-use connection technology and connectors for the life sciences markets. Colder offers a wide variety of bioprocessing solutions including sterile connect, sterile disconnect, SIP connections and quick connects. Our innovative designs provide flexibility for biopharmaceutical manufacturers to easily combine multiple components, single-use or hybrid systems including process containers, tubing manifolds, transfer lines, bioreactors and other bioprocess equipment.

Robust and easy-to-use single-use connectors from Colder maintain flow path sterility and integrity while enabling biopharmaceutical manufacturers to improve production yields, decrease time-to-market and reduce costs. Colder is ISO 13485 certified and our products for bioprocessing applications are manufactured in an ISO Class 7 certified cleanroom.

For applications where reliability and sterility are a must, Connect with Colder.

Founded in St. Paul, Minn. in 1978, Colder offers more than 10,000 standard and custom products with offices in nine countries and distributor representation in North America, Europe, Asia, South America and Australia. Colder is a Dover company.



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